

RAM AIRCRAFT
The Engine Specialist
FOR CESSNA, BEECHCRAFT, & CIRRUS AIRCRAFT



ENGINE MAINTENANCE RECORDS

Aircraft Registration _____

948 N585AB

Engine Position _____

Engine Serial No. _____

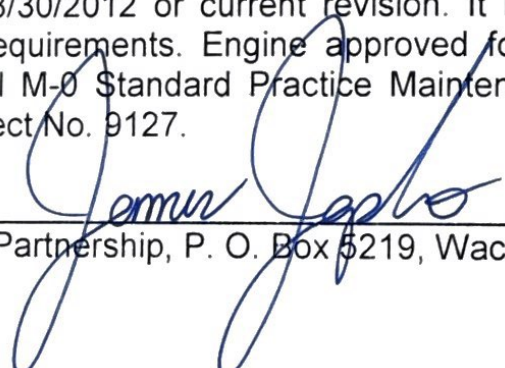
691484

Date	Total Time In Service	Total Time Since Overhaul	Tach or Recording Meter Time
6/10/19	1971.1	0.0	



CONTINENTAL IO-550-N Engine S/N 691484

Above referenced engine overhauled to new parts limits per FAR 43.2(a)(1)(2) to conform w/CMI (M-16) and Continental M-0, Standard Practice Maintenance Manual. Applicable AD's and Service Bulletins C/W at this time. All gears cleaned, polished when required, inspected, magnetic particle inspected, and no cracks found. Finish and dimensional limits within RAM Gear Inspection Specification No. 1818, Rev. P dated 07/19/2017. Installed new RAM camshaft p/n 1058-30, s/n XI17001 as direct PMA replacement of Continental camshaft. Installed new lifters p/n SA628488 (int), p/n SA646277 (exh) I/A/W RAM Dwg. 2813 Rev. A dated 11-19-09. AD 10-11-04 n/a to lifter p/n installed. Installed overhauled crankshaft assembly p/n 649900, s/n N07JA281 per TCM CSB96-8. C/W ultrasonic inspection per MSB96-10B due at next overhaul or when crankshaft removed. AD 99-19-01 n/a per crankshaft date of manufacture I/A/W TCM MSB99-3C. AD 2000-23-21 N/A to crankshaft serial number/date of manufacture I/A/W TCM Mandatory Service Bulletin MSB00-5D. Engine assembled with overhauled Continental heavy style crankcase p/n 654130-3, s/n F299201RPL. Installed new Continental steel cylinders. CMI SB18-08A C/W by verifying the Letter "S" stamped on the Cylinder Head Exhaust Ear. Installed new oil cooler p/n 8000953, s/n 4041295. C/W AD 89-24-01 R1 per installation of starter adapter p/n 642085A17 with current scavenge pump gears. AD 2012-10-13 and MSB11-4B starter adapter inspection N/A per P/N installed or manufacture date. Engine accessories exchanged for overhauled or new units with exception of prop governor, vacuum pump and alternator which were not installed per this work order. MSB94-8D on magneto timing procedure c/w per timing to data plate TC degree requirements with TDC locator and protractor with pointer. Category 1 thru 3 CMI Service Bulletin Compliance Listing in RAM Manual. Engine ground run on test stand per RAM specifications for a minimum of 2.25 hours. Engine run-in with Aeroshell 100 mineral oil. See RAM Recommended Oil Grade Maintenance Tip MT-1 for recommended oils. The engine has been modified in accordance with Engine Technologies, Inc. STC SE10589SC. See Installations Instructions Report 22-6460020 and Master Drawing List Number ET-G2-1 Rev. K dated 8/30/2012 or current revision. It is the responsibility of installer to ensure all modification meet current STC requirements. Engine approved for return to service for the work performed. Engine preserved per Continental M-0 Standard Practice Maintenance Manual temp. storage up to 90 days. Pertinent details on file under Project No. 9127.


RAM Aircraft, Limited Partnership, P. O. Box 5219, Waco, Texas 76708 CRS VA1R551K

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATION NO. OF PERSON PERFORMING WORK
				TOTALS brought forward from previous page

ENGINE

MAKE: CIRRUS **MODEL:** SR22 **N585AB S/N 3499 A/C TIME:** FLT HOBBS Time: 1607.0

MAKE: CONTINENTAL **MODEL:** IO550N7 **S/N:** 687428 **TSNEW:** 1014.8 **TSMOHL:** N/A

DATE: 8-7-19

1: Removed Engine SN 1000597 and associated Tornado Alley turbo charger components. Installed overhauled IO550-N SN 691484. Overhaul performed by RAM REF PROJECT # 9127. Following STC incorporated by RAM. Engine Tech STC SE10589SC. Engine installed IAW Cirrus AMM REV B8 CHAP 11. Turbo charger components installed IAW Tornado Alley Install instruction 22-6460004 Continued Airworthiness Rev. C (22 Sep 2011). Engine run up IAW Chapter E & F

2: Filled engine with Phillips 20W x 50 mineral oil.

3: Installed new RH tail pipe P/N 22-6150035.

4: Installed 2 V band clamp P/N 11-1100023.

5: Re-installed Tanis heater pad on oil sump housing.

I certify this engine has been given an 100 hour inspection IAW Cirrus 100 hour check list and has been determined to be in airworthy condition.

Fly Elite

1149 Glasgow St

Pottstown, Pa 19464


Steven Holliday
A&P P 34786381A

ENGINE MODEL
IO-550-N
ENGINE S/N 691484
REG NO N585AB
WORK ORDER
6422-03-2019

ADVANCED Fly Advanced

Repair Station No 5T2R901C
530 Airport Rd
Lititz, PA 17543
Phone: 717-735-5179

DATE 10/1/2019
A/C TSN 1618 3
ENG TT 1982 3
TSMOH 11 3
HOBBS 1939 3

Engine Entries

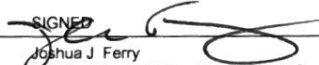
Removed, cleaned and re-installed the #4 Cylinder injector. Secured-torqued loose #4 cylinder intake tube coupling clamps. Re-positioned and secured the magneto and tachometer wiring. Re-positioned and secured all exhaust heat shields as required. Installed missing clamp on the MAP Sensor strain relief bracket. Properly routed and secured the left engine indicating wire harness as required. Torque checked and properly safetied-bent locking tabs the left and right turbo half bolts as required. Secured-torqued the left turbo oil inlet line. Leak check ok at this time. Properly installed the right wastegate knuckle as required. Installed missing left turbo lateral support attaching hardware.

Maintenance Release

The aircraft and/or component(s) on N585AB was repaired and inspected in accordance with the current rules and regulations of Title 14 of the Code of Federal Regulations, was found Airworthy and was returned to service.

DATE 10/1/2019

SIGNED


Joshua J. Ferry
Certified Repair Station No 5T2R901C

Work Order 6422-03-2019

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Make: CMI

Model: IO-550-N (XX)

S/N: 691484

1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 03/25/2020

N585AB

Hobbs: 2031.6

Flight: 1690.5

Engine Entry:

Drained engine oil. Cut, and inspected the oil filter – no unusual debris noted. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new CH48109-1 oil f.lter. Leak check good. Details of this work are on file at this facility under work order #T12554. END.

Joe DiSipio
A&P3953685

TOTALS—Carry forward to next page



Make: TCM
 Model: IO-550-N(TAT) 1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400
 S/N: 691484

Date: 06/02/2020
 N585AB
 Hobbs: 2060.4
 Flight: 1714.3
 ETISN: 1714.3
 TSMOH: 107.3

WORK

Engine Entry:

Performed an annual inspection IAW FAR 43 Appendix D. using Cirrus MM Chapter 5-20 checklist as a guide. Performed a compression check with results as follows: 1-68/80, 2-70/80, 3-68/80, 4-68/80, 5-70/80, 6-68/80. Master orifice reading 44/80. Cleaned, inspected, tested, and rotated all spark plugs. Adjusted magneto-to-engine timing. Megged the ignition harness. Inspected and lubricated all engine controls. Mouse milked waste gates. Cleaned fuel injectors and cylinder drains. Replaced the #1 EGT probe. Replaced both turbo V-band clamps. Removed bird's nest surrounding engine. Replaced 1 heatshield and repaired 1 heatshield on left side of engine exhaust. Tightened multiple oil lines. Safetied the left turbo support bracket hardware. Replaced the slave wastegate pins and attached spring. Adjusted the manifold pressure. Ground run and leak check satisfactory. Details of this inspection are on file at this facility under work order #LW/O-12788. END.

I certify that this ENGINE has been inspected IAW an annual inspection and was determined to be in airworthy condition.

Milan Jovanovic
 A&P3164117IA

SUB-TOTALS this page

TOTALS—Carry forward to next page

DATE

TOTAL TIME IN
SERVICETOTAL TIME
SINCE
OVERHAULTACH OR
RECORDING
METED TIMEDESCRIPTION OF WORK PERFORMED
SIGNATURE & CERTIFICATION NO. OF PERSONS

Make: CMI

Model: IO-550-N (XX)

S/N: 691484

1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 02/19/2021
N585AB
Hobbs: 2229.6
Flight: 1868.5**Engine Entry:**

Drained engine oil. Cut, and inspected the oil filter – no unusual debris noted. Sample sent to Blackstone. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new CH48109-1 oil filter. Replaced Cyl. #2 and #5 EGT probes. Replaced Oil Temp. Probe. Cleaned the Fuel Injector Nozzles and Spark Plugs. Lowered NLG for sump removal. Removed right exhaust and turbo, intake tubes and engine mount bolts to facilitate lifting engine for sump removal. Removed sump and repaired threaded holes with heli-coils. Reinstalled sump, remounted engine, reinstalled right exhaust and turbo and intake tubes. Remounted cross over manifold. Reinstalled NLG Leak check good. #LWO-13779. END.

Joe DiSipio
A&P3953685IA

Make: TCM

Model: IO-550-N

S/N: 691484

1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 05/28/2021
N585AB
Hobbs: 2294.2
Flight: 1918.0**Engine Entry:**

Performed an Annual inspection IAW FAR 43 Appendix D using Cirrus SR22 MM Chapter 5-20 inspection check list as a reference. AD's current through Biweekly 2021-11 bi-weekly. AD 2020-16-11 reciprocating cylinder section P.C.W. Performed a compression test with results as follows: 1-58/80, 2-75/80, 3-66/80, 4-68/80, 5-66/80, 6-60/80 MO 44/80. Cleaned, gapped and tested all spark plugs. Megged the ignition harness. Drained and sampled the oil – oil sample was sent to Blackstone. Removed and inspected the oil filter, no unusual debris found at this time. Installed a new oil filter. Serviced the engine with 8 quarts of Phillips 20w50 X/C engine oil. Adjusted both mags. Ground run-up and leak check good. Details of this inspection are on file at this facility under work order #LWO-14149. END.

I certify that this ENGINE has been inspected IAW an Annual inspection and was determined to be in airworthy condition.

Joseph DiSipio
A&P3953685IA



Make: CMI
Model: IO-550-N (XX)
S/N: 691484

1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 11/20/2019
N585AB
Hobbs: 1961.5
Flight: 1634.7

Engine Entry:

Drained engine oil. Cut, and inspected the oil filter – no unusual debris noted. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new CH48109-1 oil filter. Leak check good. Details of this work are on file at this facility under work order #T12109. END.

Ryan McGee
A&P3786795IA



Make: CMI
Model: IO-550-N (XX)
S/N: 691484

1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 03/01/2022
N585AB
Hobbs: 2440.8
Flight: 2047.1

Engine Entry:

Drained engine oil. Cut, and inspected the oil filter – no unusual debris noted. Sample sent to Blackstone. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new CH48109-1 oil filter. Leak check good. Details of this work are on file at this facility under work order #LWO-15226. END.

Ryan McGee
A&P3786795



Make: CMI
Model: IO-550-N (XX)
S/N: 691484

1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 09/09/2021
N585AB
Hobbs: 2368.8
Flight: 1983.3

Engine Entry:

Drained engine oil. Cut, and inspected the oil filter – no unusual debris noted. Sample sent to Blackstone. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new CH48109-1 oil filter. Leak check good. Details of this work are on file at this facility under work order #LWO-14639. END.

Michael Stingle
A&P4532081



Make: TCM

Model: IO-550-N(1A1) 1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400
S/N: 691484

Date: 09/13/2021
N585AB
Hobbs: 2378.6
Flight: 1991.7

Engine Entry:

Removed and replaced right exhaust manifold with new unit P/N:22-6850003. Operational check good. Details of this work are on file at this facility under work order #LWO-14039. END.

Michael Stingle
A&P4532081

DESCRIPTION OF WORK PERFORMED—
SIGNATURE & CERTIFICATION NO. OF PERSON PERFORMING

DATE

TOTAL TIME IN
SERVICE

TOTAL TIME
SINCE
OVERHAUL

TACH OR
RECORDING
METER TIME

Make: TCM
Model: IO-550-N(TA1)
S/N: 691484

fly ADVANCED
1501 Narcissa Road Blue Bell, Pa 19422 (215) 646-0400

Date: 06/20/2022
N585AB
Hobbs: 2479.9
Flight: 2079.9
ETT: 2079.9
TSMOH: 472.9

Engine Entry:

Performed an annual inspection IAW FAR 43 Appendix D. using Cirrus MM Chapter 5-20 checklist as a guide. Performed a compression check with results as follows: 1-49/80, 2-57/80, 3-64/80, 4-54/80, 5-61/80, 6-48/80. Master orifice reading 44/80. AD's current through 2022-12 bi-weekly. Cleaned, inspected, tested and rotated all spark plugs. Adjusted magneto-to-engine timing. Megged the ignition harness. Inspected and lubricated all engine controls. Mouse milked waste gates. Cleaned fuel injectors and cylinder drains. Drained engine oil. Cut and inspected the oil filter – no unusual debris noted. Sample was sent to Blackstone. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil and a new CH48109-1 oil filter. Tightened all exhaust heat shields. Performed an engine wash. Replaced multiple chafed/worn wastegate hardware. Ground run and leak check satisfactory. Details of this work are on file at this facility under work order LWO-15495. END.

I certify that this ENGINE has been inspected IAW an 100HR/ANNUAL inspection and was determined to be in airworthy condition.

This aircraft and/or component(s) was repaired in accordance with the current rules and regulations of Title 14 of the Federal Aviation Regulations, was found to be Airworthy, and returned to service.

Joseph DiSipio
A&P3953685IA

Make: CMI
Model: IO550NXX
S/N: 691484

fly ADVANCED
1501 Narcissa Road Blue Bell, PA 19422 (215) 646-0400

Date: 08/30/2022
Reg: N585AB
Hobbs: 2506.5
Flight: 2104.2

Engine Entry:

C/W 50 hour Engine Inspection IAW Continental Engine Maintenance and Overhaul Manual Section 6-3.3. Drained and sampled oil. Oil sample was sent to Blackstone. Cut, and inspected the oil filter – no unusual debris noted. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new AA48109-2 oil filter. Operational and leak checks good. Details of this inspection are on file at this facility under work order #LWO-15764. END.

This aircraft and/or component(s) was repaired and inspected in accordance with the current rules and regulations of Title 14 of the Federal Aviation Regulations, was found to be Airworthy, and returned to service.

Joseph DiSipio
A&P3953685IA

Date: 03/17/2023
Reg: N585AB
Hobbs: 2571.8
Flight: 2161.5

fly ADVANCED
1501 Narcissa Road Blue Bell, PA 19422 (215) 646-0400

Make: CMI
Model: IO550NXX
S/N: 691484

Engine Entry:
C/W 50 hour Engine Inspection IAW Continental Engine Maintenance and Overhaul Manual Section 6-3.3. Drained and sampled oil. Oil sample was sent to Blackstone. Cut, and inspected the oil filter – no unusual debris noted. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new AA48109-2 oil filter. Replaced Heat seat tube at left exhaust manifold and leak checks good. Details of this inspection are on file at this facility

ENGINE

DATE: 03-31-2023 N585AB ENGINE S/N: 691484

MODEL: CONT. IO-550N FLIGHT HRS.: 2132.5 HOBBS: 2537.9

No. 2 alternator inoperative, troubleshoot, found alternator seized and alternator belt burnt, removed propeller Mod. No. PHCJ3Y1F-1N, S/N: NJ146B to replace alternator belt, removed alternator P/M: 657199, S/N: H-0071318 and installed overhauled alternator P/N: 657199, S/N: H-5072718, installed new alternator belt, cleaned crankshaft forward ID, removed sludge, reinstalled same propeller Mod. No. PHCJ3Y1F-1N, S/N: NJ146B using new O-ring P/N: C-3316-228. Performed engine run-up, Ops and leak check normal. This engine is returned to service regarding work performed.END.....
Alain Camous A&P 3687058 I.A.

01157 (05-15-2023)

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MAKE: CIRBUS DESIGN
CORP
MODEL: SR22
S/N: 3499
REG. NO.: N585AB
ENG MODEL: IO-550-N
ENG S/N: 691484



fly ADVANCED Wings
1501 Narcissa Rd
Blue Bell, PA 19422

W/O #: 01157
DATE: 05-15-2023
Flight: 2187.7
Hobbs: 2602.4

Engine Entries

Drained engine oil. Cut and inspected the oil filter – no unusual debris noted. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new AA48109-2 oil filter. Performed Blackstone oil analysis. Leak check good. END.

The articles above were repaired and inspected in accordance with current Federal Aviation Regulations and are certified to be airworthy with respect to work performed. This article is approved for return to service.

DATE: 05-15-2023

SIGNED:

David Hans
A&P: 4293138

WORK ORDER: 01157

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Make: CMI

Model: IO550NXX

S/N: 691484



1501 Narcissa Road Blue Bell, PA 19422 (215) 646-0400

Date: 03/17/2023

Reg: N585AB

Hobbs: 2571.8

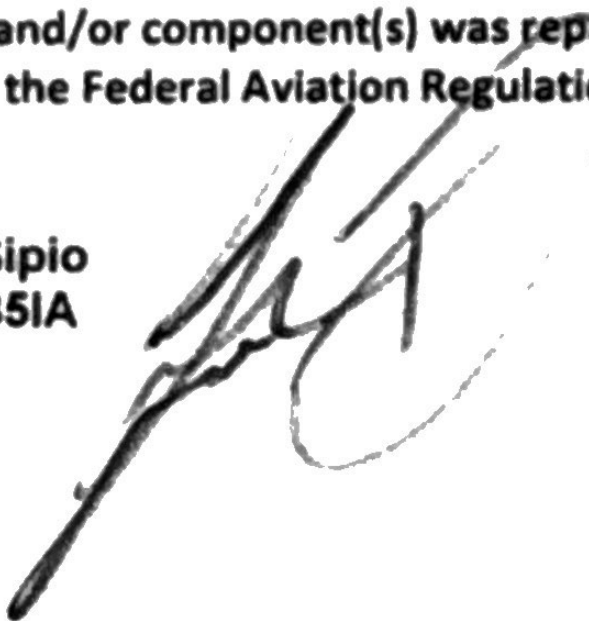
Flight: 2161.5

Engine Entry:

C/W 50 hour Engine Inspection IAW Continental Engine Maintenance and Overhaul Manual Section 6-3 3. Drained and sampled oil. Oil sample was sent to Blackstone. Cut, and inspected the oil filter – no unusual debris noted. Inspected Magnetic Plug, no unusual debris noted. Serviced the engine with 8 quarts of Phillips 20W-50 XC engine oil, and new AA48109-2 oil filter. Replaced Heat scat tube at left intercooler. Operational and leak checks good. Details of this inspection are on file at this facility under work order #LWO-16436. END.

This aircraft and/or component(s) was repaired and inspected in accordance with the current rules and regulations of Title 14 of the Federal Aviation Regulations, was found to be Airworthy, and returned to service.

Joseph DiSipio
A&P3953685IA

A large, stylized handwritten signature in black ink, likely belonging to Joseph DiSipio, is written over the signature block and extends upwards into the empty space above the text.

MAKE: CIRRUS DESIGN CORP
MODEL: SR22
S/N: 3499
REG. NO: N585AB
ENG MODEL: IO-550-N
ENG S/N: 691484



1501 Narcissa Rd
Blue Bell, PA 19422

W/O # 01276
DATE: 09-01-2023
ENG TT 2209.6
Engine TSO. 602.6
Hobbs: 2628.8

/ORK

Performed an annual engine inspection IAW Continental Engine Maintenance and Overhaul Manual Section 6-3.4. AD's current through 2023-18 bi-weekly. Performed a compression test with results as follows: 1-0/80, 2-50/80, 3-62/80, 4-58/80, 5-70/80, 6-60/80. Master orifice reading: 43/80. Drained and sampled oil. Oil sample was sent to Blackstone. Cut and inspected the oil filter and magnetic drain plug – no unusual debris noted. Serviced the engine with 8 quarts of Phillips XC20W-50 and a new AA48109-2 oil filter. Cleaned, gapped and tested all spark plugs. Megged the ignition harness. Lubricated all engine controls and exhaust wastegates. Cleaned and inspected all fuel injectors and cylinder drains. Checked mag-to-engine timing.... **CW TAT SB12-02 Fuel Pump Inspection.** Sent engine drive fuel pump out for overhaul by Aircraft Accessories of Oklahoma. **Reinstalled overhauled fuel pump. Next inspection due: 09/2024.** **Next engine replacement/overhaul: 09/2028 or 26009.5 FLT.** **CW TAT SB11-04 Turbo Oil Supply Inlet Screen Inspection.** Next due: 2234.6 FLT (due to replaced cylinders), or 09/2024. **CW AD 2023-09-09 Failures of Spot Welded, Multi-Segment V-Band Couplings.** Next replacement: 2709.6 FLT.... Replaced cylinder #1 due to low compression. Installed overhauled cylinder P/N: 658595A2, S/N: AC17JB221.... Removed oil from right intercooler.... Removed the left intercooler and sent to Pacific Oil Cooler Service Inc for overhaul under WO#: 157011. Reinstalled overhauled intercooler.... Replaced the engine crankshaft seal with new.... Performed an engine & cowling wash.... Replaced the right cylinder drain manifold.... Replaced cylinder #3 due to cracked cooling fin. Installed overhauled cylinder P/N: 6585932, S/N: AC09B202.... Ground run-up, operational and leak check good.

I certify that this Engine has been inspected by:

I certify that this Engine has been inspected in accordance with a 100 Hour / Annual Inspection and has been determined to be in airworthy condition. This aircraft is approved for return to service. Pertinent details are on file under the listed Work Order.

DATE. 09-01-2023

SIGNED:

Tim Huber

A&P: 41810621A

WORK ORDER: 01276

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02281 (08-04-2024)

MAKE: CIRRUS DESIGN
CORP
MODEL: SR22
S/N 3499
REG. NO: N585AB
ENG MODEL: IO-550-N
ENG S/N: 691484



1501 Narcissa Rd
Blue Bell, PA 19422

Page 1 / 1

W/O #: 02281
DATE: 06-04-2024
Hobbs: 2694.4
Flight: 2267.0

Engine Entries

CW 50 hour Engine Inspection IAW Continental Engine Maintenance and Overhaul Manual Section 6-3.3, with new P/N: AA48108-2 filter. Serviced engine with 8 qts Phillips X/C 20w50 engine oil. Replaced oil filter and inspected, no contamination found at this time. ... Re-locked right exhaust tailpipe. Cut open removed filter clamp P/N: 670105 and tailpipe hanger clamp P/N: 22-6100049. CW TAT SB10-02 Rev B on right exhaust. Ground run up, operational check and leak checked good at this time. END.

The articles above were repaired and inspected in accordance with current Federal Aviation Regulations and are certified to be airworthy with respect to work performed. This article is approved for return to service.

DATE 06-04-2024

02281 (06-04-2024)

MAKE: CIRRUS DESIGN
CORP
MODEL: SR22
S/N: 3499
REG. NO: N585AB
ENG MODEL: IO-550-N
ENG S/N: 691484



flyADVANCED Wings
1501 Narcissa Rd
Blue Bell, PA 19422

W/O #: 02281
DATE: 06-04-2024
Hobbs: 2694.4
Flight: 2267.0

Engine Entries

C/W 50 hour Engine Inspection IAW Continental Engine Maintenance and Overhaul Manual Section 6-3.3. Performed Blackstone oil analysis. Drained the engine oil -oil sample was sent to Blackstone. Replaced oil filter with new P/N: AA48108-2 filter. Serviced engine with 8 qts Phillips X/C 20w50 engine oil. Cut open removed filter and inspected, no contamination found at this time. ... Re-clocked right exhaust tailpipe. Installed new V-band clamp P/N: 670105 and tailpipe hanger clamp P/N: 22-6100049. C/W TAT SB10-02 Rev B on right exhaust Ground run up, operational check and leak checked good at this time. END.

The articles above were repaired and inspected in accordance with current Federal Aviation Regulations and are certified to be airworthy with respect to work performed. This article is approved for return to service.

DATE: 06-04-2024

SIGNED:

Michael Stingle
A&P: 4532051

A large, stylized handwritten signature in black ink, likely belonging to Michael Stingle, is written over the signature line.

WORK ORDER: 02281

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