

ENGINE MAINTENANCE RECORDS



ENGINE MAINTENANCE RECORDS

Log No. 2

Aircraft Registi	ration No.	1317KM	
Engine Manufa	acturer 77	M	
Model	0-550	D-N(50)	
Serial No	6913	22	
		100 201	7
Date installed of	on aircraft	-25-201	
		Hours	

Page No. TACH OR RECORDING METER TOTAL DESCRIPTION OF WORK PERFORMED-TIME TIME DATE SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK SINCE OVERHAUL IN SERVICE TIME TOTALS brought forward from previous page ZEPHYR AIRCRAFT ENGINES INC. 39320 Avenue B Zephyrhills FL. 33542 (8 13) 788-3305, FAX (813) 788-4412 Dated April 27, 2017 W.O. No. 217036 N317KM Model IO-550-N spec (50) Mfg. Continental Engine Total Time. Serial No. 691522 Time since Major Overhaul. 0.00 This is to certify that the engine described hereafter has been overhauled to manufacturer's new parts limits. The Engine was disassembled, cleaned, and inspected in accordance with manufacturer's instructions. All steel parts magnafluxed, reassembled and test run in accordance with manufacturer's current overhaul manual, and in accordance with current Federal Aviation Regulations and is approved for return to service. Pertinent details of these repairs are on file at this agency under the W.O. #217036 listed above. All applicable Airworthiness Directives thru 2017-08 are in compliance. See A.D. list supplied. F.A.A. APPROVED REPAIR STATION #V14R397M Authorized Signature Herman Vollrath New TCM cylinders installed, following list of S/N. #'s (1)AC17BA178, (2) AC17BA093, (3) AC17BA105, (4) AC17BA154, (5) AC17BA175, (6) AC17BA314 Components, Accessories, & Related Parts supplied or installed. Overhauled Repaired Not Repaired Throttle Body P/N. 653353-8A1 S/N. A07KA052 X Fuel Flow Divider. P/N. 646433-9A4A S/N. C07KA057 X Fuel Pump P/N. ETI-SR22-2-12 S/N. GP5699 X Magneto (Left) P/N. 10-500556-101 S/N. D07KA098 X Magneto (Right) P/N. 10-500556-101

P/N. 639368GT19B

P/N. PL13484

Fuel Nozzles

Starter Motor

Oil Filter

Spark Plugs P/N. URHB-32S (NEW)

Ignition Harness P/N. 10-423674-33 (NEW)

P/N. CH-48103-1

S/N. D07KA135

S/N. 1700419

S/N. N/A

X

(NEW)

Clean & Inspected

BENDER AVIATION SERVICES INC.	1000 N. HERCULES AVE. CLE	ARWARER, FLORIDA 33765	PH:727-447-8122
CIRRUS SR22	N317KM		s/n-2942
CONTINENTAL	- IO-550-N7		s/n691522
5-25-2017 Hobbs 1,461.	AFTT 1,461.1	EngTT 1,461.1	EngTSMOH-0-
Reinstalled overhauled Teledyne	Continental 10-550-N7 s/	n691522; Engine was overhau	iled by Zephr Aircraft
Engines Inc. under WO#217036	Inspected/reinstalled exist	ing serviceable alternator and	overhauled alternator
drive coupling p/n-646655, Alterassy p/n477233-0003 s/n-52750, 466304-0003 (left s/n- H-SCL000 alley hoses; Installed overhauled existing serviceable propeller afte Serviced engine w/ Phillips 20W3 cable p/n22-560009 and rigged peoperational checks-all checks sate for complete operational/ perform Signed	Hartzell wastegate p/n4708 144)(right s/n-H-SCL00047 propeller governor p/n C29 or propeller flush-work perf of oil and performed engine or TornadoTurboAlley rigg isfactory; Performed engin	42-0004 s/n-KHN00298, Hart); Replaced all fuel/oil hoses a 20D3R/T23 s/n-071507 w/ new formed by Sunstate propeller w e pre-oil; Installed new turbo v ing instructions; Ran engine f e fuel system referencing TCM	zell turbochargers p/n- und all associated turbo base gasket; Reinstalled under WO#17879; wastegate interconnect for leak checks and system
	TOTALS-Carry f	orward to next page	

	TOTAL TOTAL			Page No		
DATE	TIME IN SERVICE	TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED — SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK		
			-	TOTALS brought forward from previous page	-	

Date: July 19, 2017 **Hobbs Time** S/N. 691522

Engine T.T.

Model: IO-550-N (50)

N317KM Engine disassembled for repair due to prop strike inspection per TCMS.B.96-11B. All parts cleaned, steel parts magnafluxed, all other parts inspected. Engine reassembled in accordance with TCM Publication manual M-16. [AD 97-26-17] crankshaft S/N.N07JA034 UT inspected per TCM MSB 96-10, all done by D&S Camshaft Corporation CRS# D13R133Y. Following parts were used in repair, gasket set, new STD main bearing set, new STD rod bearings, rod bolts, rod nuts, face gear bolts, new lock plates, [2]12 point nuts, crank gear bolts, cam gear bolts, nose seal, woodruff key, mag drive cushions, all crankshaft blade & counterweight bushings, damper pins, plates & snap rings, O-rings, upper deck seals, (2) mag harness gaskets, lock tabs, oil filter, (12) spark plugs gaskets, roller bearing, ball bearings, snap ring, needle bearings, Reinstalled cylinders #(1,2,3,4,5,6) as removed, Installed (2) O/H Bendix magnetos. The following accessories were re-installed no work done at this time. Fuel pump, Flow Divider, Throttle body, ignition harness, spark plugs. The following recurring AD'S were C/W, AD's, 2010-11-04 is N/A by P/N of lifters. 2012-03-06 is N/A., 2012-10-13 N/A per P/N. Of starter adapter, 2014-05-29 is N/A per. Manufacture Of cylinders. Engine was test run, Continuing time on engine. Complete parts list for repair supplied with engine. No other work or accessories done at this time by this agency.

-End of work done-

This engine or appliance identified above was repaired and inspected in accordance with current Federal Aviation Regulations and is approved for return to service. Pertinent details of these repairs are on file at this agency under the W.O. # 217158 listed above.

Zephyr Aircraft Engines Inc.

39320 B ave.

Zephyrhills, Florida 33542

F.A.A. Approved Repair Station # VI4R597M

James H. Earnest Jr.

Authorized Signature

813-788-3305

BENDER AVIATION SERVICES INC.	1000 N. HERCULES AVE. CLEARWARER, FLORIS	DA 33765 PH:727-447-8122
CIRRUS SR22	N317KM	s/n-2942
CONTINENTAL	10-550-N7	s/n691522
8-1-2017 Eng. Hobbs 00.00	Flt Hobbs 1,461.9 AFTT 1,461.9	EngTT 1.461.9 EngTSMOH .8hrs
under WO#217158; Reinstalled a overhauled propeller see prop log Ran engine for leak checks and streferencing TCM SID97-3f; Ran Checked Airworthiness thru 2017	strike; Engine teardown inspection was parties. Installed of the existing engine accessories; Installed of for details; Serviced engine w/ Phillips 2 system operational checks-all checks satis, engine for complete operational/ perform 7-14 T-data.	performed by Zephr Aircraft Engines Inc. overhauled magnetos; Reinstalled 20W50 oil and performed engine pre-oil; factory; Performed engine fuel system nance checks-all checks satisfactory.
be in an airworthy andition	en inspected in accordance with an ANN	UAL inspection and was determined to

Date: 8-11-2017

N317KM

Hobbs: 9.9

Changed oil and oil filter, serviced with 8qts of Philips 20/50 oil and one CH48108-1 oil filter. Cut old filter, no anomalies noted. Ran engine to check for leaks, none found.

Signed Juy Husles

A&P2787749



The aircraft component listed below was inspected and/or repaired in accordance with current Federal Aviation Regulations and is approved for return to service for the work performed.

Pertinent details of the repairs are 100 file at this repair station under Work Order # 15229

Dated:	7/6/2017		
Inspected By:	Melisa anderson		
Cert.#	3944546		

MAINTENANCE RELEASE

Name: CRANKSHAFT

Jnit: TCM IO-550-N

15229-1 V/U N07JA034

AD or Service Bulletins CW TCM MSB 96-10 UT INSPECTION IAW, MHS-200.

Work Performed: ULTRASONIC INSPECTION ONLY. NO DEFECTS FOUND.

FAA Certificate No. D13R133Y

D&S CAMSHAFT CORPORATION

435 A2 Airpark Road

Edgewater, Florida 32132

(386) 426-0670 • (386) 423-6960