(2)
US Department
of Transportation
Federal Aviation

# MAJOR REPAIR AND ALTERATION

OMB No. 2120-0020 Exp: 5/31/2018	Electronic Tracking Number
Part Property	For FAA Use Only

of Transporta Federal Avia Administrati	ation	(Airfr	rame, P	Powerplant, Pr	opell	er, or Appl	iance)				For FAA Use	Only	4
INSTRUC instruction such viola	CTIONS: Print ons and dispos ation. (49 U.S	or type	all entrice	ies. See Title 14 . This report is red	CFR §	§43.9, Part 43 by law (49 U.\$	Appendix S.C. §4470	B, and 1). Failu	AC 43.9 ire to rep	-1 (or sul	osequent re	vision there	of) for
	Nationalit	y and R	Registration		A		Serial No					,	
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Pursuant Administra	to the authorator of the Fed	rity give	en persoi ation Adn	ns specified belo ministration and is		unit identifie		5 was	inspecte Rejected		manner p	rescribed b	y the
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Certificate or Designation	no. RH4R	492M	Signat	ture/Date of Autho	orized Ir	netividual 2 347	1493		Sign of the same	SOF	7 19	201	9

## NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

		USA N1459V	Sept 19, 2019
		Nationality and Regis	
EMS REMOVED:Garmin (	GTX327 Transponder P	/N 011-00490-00.	
EMS INSTALLED:Garmin			
G-142 transponder coax ar	alled transponder anten nd circuit breaker. Powe	nna and Altitude Encoder. The er to the GTX345 was connected.	he removed GTX327 and interface GTX345 was installed using new ed to the avionics buss using a new he removed 5 amp circuit breaker.
TC IM P/N: 190-00734-10 F	Rev13 September 2040	nes and in reference to Garmii	n GTX3XX transponder Part 23 Al
.227.	stem was shown to mee	et the equipment performance	requirements of 14 CFR section
ne newly installed transpon arameters of the IM Operati y FAR 91.413, Part 43 Appe atisfactorily performed ADS	andix E and Altitude D	tested using IFR ATC6000 equently described to the described of the described to the descri	uipment and found to be within the red tests and inspections as requi R Part 43 Appendix E (c).
		ct. 1-3; Chapter 12 Sect. 1,2,3,	12 and AC43.13-2B Chapter 11 f
ese components have bee	n inspected and	escribed above found airworth	
1 - Total Have bee	in inspected and work de	escribed above found ainworth	. 그렇게 그 아들이 얼마를 가지 않는데 뭐 하는데 하면 하게 되었다.
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Garmin GIX3X5 AEMO -/-	400 00704 4		
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# WARRANTY POLICY

authorization voids our warranty. In the event that the engine cannot be brought to us, we reserve the right to come to the aircraft and make necessary repairs or corrections. For engines that are not installed by us, proof of the installing Tach or Hobbs time must be provided. accomplished by us in our shop when at all possible. first, on parts and labor for any defect in workmanship on engine majors. We at Jewell Aviation have a policy of 100-hour warranties or one year whichever occurs parts and labor for any defect in workmanship on engine majors. This warranty is to be Any work done without prior

manufacturing, overhaul or repair. or items such as accessories, which were not overhauled or replaced at the time of overhaul as per the customer's request nor items or parts supplied by the customer. Items overhauled by anyone other than Jewell Aviation or assemblies such as cylinders, starter clutches, etc... are not covered under our warranty, those claims should be made directly to the facility which did the Jewell Aviation cannot be responsible for any problem with the engine caused by an item

the right to come to the aircraft or to fly the aircraft to our facility providing the aircraft is still inspection prior to any work being done on the cylinders. As mentioned in the above, we reserve cylinders. Any cylinders removed from the aircraft must be returned to Jewell Aviation for installation; however, this needs to be approved by Jewell Aviation before removal of the problem, Jewell Aviation allows a maximum of three hours per cylinder for removal and In the event of an improper break in or for some reason the rings do not seat properly, Jewell Aviation will furnish the labor to correct the problem, but the owner will be responsible for all parts. In the event that the owner chooses not to bring the aircraft back to us to correct the

change must be performed before 25 hours TIS after overhaul or warranty is void recommendation for parts, no auto fuel is to be used for the first 100 hours of operation. First oil All engines must use non-detergent oil for the first 100 hours of operation and oil changes must be at 25-hour intervals for the first 100 hours. Due to the manufacturer's Due to the manufacturer's

repairs or adjustments are being made. Jewell Aviation will not be responsible for any down time or loss of revenue while

Sam Jewell, President Jewell Aviation Inc.

U.S Depart Transportal Federal Av Administra	tion iation	MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)					f -0020 For F	Electronic Tracking Number
instruc	tions and di	Print or type all entries. isposition of this form. Th	See Title 14 is report is req	CFR §43.9, Part juired by law (49	43 Appendix B, and AU.S.C. 1421). Failure	AC 43.9-1 (or to report car	r subseqi n result i	uent revision thereof) for in a civil penalty for each
	Nati	ionality and Registration Mar	k		Serial No. 17263596	1 A 1	took na	and the second second
1. Aircraft		459V e			Model	100	Series	
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2. Owner		OM INC.	corumodicy			State <u>MS</u>		
	L			3. For FAA Use	Zip <u>39218-0549</u>	Cou	intry <u>USA</u>	
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4.	Гуре			5.	Unit Identification			
Repair	Alteration	Unit	e jaran 2011	Make	Model			Serial Number
		AIRFRAME			(As described in Item 1 above			
		POWERPLANT	Lycoming		O-320-E3D			L-45199-27A
		PROPELLER				nggara jaga eti na		
		APPLIANCE	Type Manufacturer					
		A77	6	6. Conformity Sta	tement			
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have beer	n made in ac	and/or alteration made to the cordance with the requirement and correct to the best of r	ents of Part 43 only knowledge	of the U.S. Federa	and described on the Aviation Regulations	and that the in	achments formation	s hereto n
nded range t 4 CFR Part B		7 ( )	ate of Authorize	) ///	WG. B17201-H to	5-	31-	2012
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FAA Form 337 (10-06)



May 11, 2012

Jewell Aviation, Inc. Attn: Sam Jewell 418 Airport Road Kennett, MO. 63857

# RE: STC USAGE AGREEMENT

Dear Sir:

This letter serves as a one-time authorization per our installation center agreement to install a Lycoming Engine Model (check one)

0-320-D2G, or 0-320-D2J, or X 0-320-E2D (as Mod. Per STC#SE3692SW) on Cessna Aircraft Model 172M, S/N 17263596, Registration no. N1459V.

Installation is to be done in accordance with <u>RAM AIRCRAFT LIMITED</u> PARTNERSHIP STC No. SA2375SW-D.

Sincerely,

Tommy Derrick
QC Inspector



May 11, 2012

Jewell Aviation, Inc. Attn: Sam Jewell 418 Airport Road Kennett, MO. 63857

RE: STC USAGE AGREEMENT

Dear Sir:

This letter serves as a one-time authorization per our installation center agreement to modify <u>Lycoming engine Model 0-320-E2D</u>, <u>Engine Serial No.</u>
<u>L-45199-27A</u>, to increase 5 minute takeoff maximum power to 160 HP, on Aircraft <u>Serial No. 17263596</u>, <u>Registration No. N1459V</u>.

Modification is to be done in accordance with <u>RAM AIRCRAFT LIMITED</u> <u>PARTNERSHIP STC No. SE3692SW-D.</u>

Sincerely,

Tommy Derri QC Inspector

Rev.	Change Description	ECN	By	T.
_	Original Issue.	No.	- Ca	Date
Α	Added cylinder P/N LW-12416, 75868, 75907, LW-12417.	A. A.	E LEASTA	11/26/86 1/5/90
В	Updated to RAM dwg. format; added eligibility and parts list notes; added useage code to parts list; removed intake valve P/N 73938, intake valve seat P/N 72057, exhaust valve seat P/N 72058, cylinder P/N 75868, 75907 & LW-12417; added piston ring P/N 74241.	3934	S. Johnson	6/25/04
de	Bakalahin kanggapan pelalah salah			
	erer - Agre Han III.a.			

### **DRAWING ELIGIBILITY:**

- 1. Lycoming O-320-E2D engine modified in accordance with STC SE3692SW.
- 2. This drawing supercedes RAM Drawing 1267 and RAM Drawing 1487.
- 3. See RAM Drawing 1887 for engine overhaul and assembly information.

### **SUPPLEMENTAL PARTS LIST:**

- 1. The engine components specified below are required, as specified by the useage code, for RAM modified O-320-E2D engine. All other engine components for RAM modified O-320-E2D engine are standard Lycoming O-320-E2D engine parts as specified in Textron Lycoming Parts Catalog No. PC-203-1, dated July 1984, or later approved revision, and in current Textron Lycoming service information.
- 2. FAA-approved PMA replacement parts may be used in place of any part number specified below and for any standard Lycoming O-320-E2D engine part.
- 3. Codes:
  - S = Standard part
  - O = Optional part

PART NO.	MFG.	DESCRIPTION	QTY.	CODE
75089	Lycoming	Piston, 8.50:1 compression ratio	4	S
LW-14077	Lycoming	Pin, piston (9/16" ID)*	4	0
LW-14078	Lycoming	Pin, piston (37/64" ID)*	4	S
LW-19001	Lycoming	Valve, exhaust	4	S
60028	Lycoming	Valve guide, intake	4	S
74230	Lycoming	Valve guide, exhaust	4	S
LW-13659	Lycoming	Carburetor (Marvel-Schebler model MA4SPA)	1	S
1061	RAM	Data plate, supplemental	1	S
LW-12419	Lycoming	Cylinder & head assembly, chrome	4	0
74673	Lycoming	Ring, piston, top compression (plain ring for chrome cylinder)	8	0
73998	Lycoming	Ring, piston, oil regulating, expander type (for chrome cylinder)	4	0
LW-12416	Lycoming	Cylinder & head assembly, nitrided	4	0
74241	Lycoming	Ring, piston, top compression (chrome ring for nitrided cylinder)	8	MAT QU

\* See Textron Lycoming Service Instruction No. 1267C.

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THIS DOCUMENT TO SPECIFIC GROUPS OR INDIVIDUALS
IS AUTHORIZED ONLY BY MEANS OF A LETTER OF
AUTHORIZATION SIGNED BY THE PRESIDENT OF RAM

- 12	AAAA	
TITLE:	DWG. NO.	REV.
PARTS MANUAL SUPPLEMENT FOR LYCOMI	NG O-320-E2D 1424	R
ENGINE AS MODIFIED PER STC SE3692SW	1121	D
BY: S. JOHNSON   SCALE: NONE   CH	KD: /W/ DATE: JUN. 25, 2004	PAGE: 1 OF 1